

Nota Técnica de Compras Supplier Quality Requirements (SQR) NT-COM -02

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TICO SUPPLIER QUALITY CLAUSES				
Quality Clause #	Name	Quality Requirement	AEROSPACE	ABILITY NOT AEROSPACE
01	Our Section	The Supplier should comply to AS9100. Supplier must notify changes in their Quality System Status.	x	
01	Quality System	The Supplier must comply to ISO9001. Supplier must notify changes in their Quality System Status.	x	
		Supplier must be NADCAP Certified. Supplier must notify changes in their Quality		
02	Special Processing	System Status. Please review the L3 Harris Special Process Supplier List	×	
		Supplier must request authorization from Tico Electronics to sub-contrac any additional process.		
03	Flow Down of Requirements	The supplier must flowdown this requirements within the Supply Chain	x	x
		Tico Electronics, its customers, and government officials reserve the right to verify the		
04	Right of Entry	quality and delivery of all materials and services included in this procurement manual at Supplier's facility at any time. Right of entry shall be flowed down to all sub-tier	×	×
		suppliers. Suplier shall retain records for a period of 15 years Electronically. Before		
05	Record Retention	dispositioning and Tico Electronics document, Tico Electronics Quality Department should be notified. Records shall be available upon request by Tico Electronics within	×	×
		48 hours.		
06	Key Characteristics / Inspection Personnel	If key Characterisits are identified, the supplier must confirm statistical controls to apply to Tico Electronics. If Gauge R&R is a requirement, shupplier must notify any	x	x
		change in inspector.		
07	Delegation of Inspection Activities	When Specified in the PO, Tico Electronics verification activities performed at the supplier premises should not be used by the supplier as	x	×
	Activities	evidence of effective control.		
08	First Article Inspection	Supplier must provide FAI in accordance with AS9102	x	Х
09	Non-conforming product	Disposition "use as is" or "repair" can only be applied if approved in writting by Design Authority. Tico Electronics reserved the right ro request nonconfirming data as part of	×	х
	3,	a Risk-Mitigation Plan.		
		The supplier must have an active counterfait part program that contains controls in		
10	Counterfeit Part Program	the purchasing, incoming and nonconforming product.	X	
		All parts, materials, and assemblies (electrical, mechanical, raw material) included in the barrhware		
11	Counterfeit - Traceability	delivered to Tico shall be procured directly from the Original Component Manufacturer (OCM) / Original Equipment Manufacturer (OEMs), or from the OCMOEM authorized	×	×
	- Indicatedly	distributor. If it is determined in a specific instance that this is not possible, a deviation/concession request shall be submitted to Tico (Quality Department).		
		The CofCs shall reflect this traceability.		
12	Product Conformitiy and Product Safety	Supplier must have an awerenes program to improve and control product conformity and product safety.	x	
	r roduct safety	Supplier must have ethical policies that protect intelectual property of the Desing		
13	Ethical Bahavior	Authorities and to provide precise information about the quality system and it's 'performance	x	х
		Supplier must comply with Costa Rica & National Labour Law Supplier must have an FOD Prevention Program in place that includes training to all		
14	FOD	applicable personnel.	Х	
	Certificate of Conformance	Minimum Information is: - Tico Electronics PO.		
		- Supplier Name and Address. It is mandatory to specify exact address from where the		
		material has been acquired. - Quantity (quantity in the C of C must match with the quantity shipped to Tico		
		Electronics) Tico Electronics Part Number specified in the PO.		
15		Manufacturer Part Number and Drawing Revision (when applicable). Material description as show the PO.	x	×
		Batch number or lot number is mandatory for the articles that require it. All chemicals and shelf life items have this need.		
		Serial number (when applicable) Manufacture date (when applicable).		
		 Shelf life or expiration date (when applicable). The format of this date must be DD- MMM-AAAA (month written) example: 14-JUL-2016. 		
		- If a specific standard is required by PO or the engineering drawing, the standard and its revision should be reflected in the C of C.		
		- The person who sign the C of C must indicate the name along with the signature.		
16	Traceability to Material	If a a material distributor is used iwthin the supply chain, full traceability to the manufacturer is required.	x	x
	Manufacturer	If a chain a distributors is used for a prodyct, full traceability is required until original manufacturer.		
17	Shelf Life Items	Tico Electronics reserves the right to accept only products with over 75% of shelf life on receipt of material consider minimum 15 days in transit to destination. This	×	x
		requirement can be bypassed only with the written authorization of Tico Electronics Incoming/receiving department.		
18	Special Handling	For ESD sensitive items and for etched materials handling precautions should be maitained to assure product conformity	x	×
19	Fluxes and Solder bars, strands or solder paste	When purchasing fluxes, compliance to J-STD-004 must be explicit in the C of C. For strand and/or solder bards, reference to J-STD-006 is reuqired in the C of C. If solder	x	x
	requirements	paste is reuqired, reerence to J-STD-005 is required.		
20	Chemicals	MSDS for chemical must be provided in each shipment	X	X
	Compliance to Trinity /	End user for this product is Trinity Aerospace and they require that all suppliers and		
21	Bombardier requirements	manufactures for their products are approved in the Bombardier List. Find the list in the link detail: https://bombardierquality.service-now.com/sp?id=vendors	x	
	Compliance to Moog	For Moog Aircraft, compliance to SQR-1 must be confirmed. If PCBs of CCAs are		
22	Requirements	For Moog Aircraft, compliance to SQR-1 must be confirmed. If PCBs of CCAs are produced compliance to S310 and S510 must be confirmed.	X	
	Compliance to RoHS &	Supplier shall be in compliance with the Restriction of Hazardous substances and		
23	REACH	REACH this requirement applies when the end-user is <u>Celera</u> , or <u>if it is specified in</u> the PO or engineering drawing.	x	X
		The Seller must ensure that all items on this procurement are traceable to source of		
24	Traceability ot DFARS required	origin by, as applicable: lot, date code(s) and batch number(s) A traceability number must be recorded on all release documentation submitted to Tico Electronics. DFAR		
		approved countries. (Per latest revision, these countries are: Australia, Belgium, Canada,	x	
		United States of America, Denmark, Egypt, Federal Republic of Germany, France, Greece, Israel, Italy, Luxembourg, Netherlands, Norway, Portugal, Russia, Spain,		
		Sweden, Switzerland, Turkey, United Kingdom of Britain, Northern Ireland, Austria and Finland).		
25		All Celera Motion materials (including packaging materials) must be RoHS and REACH Additionally, the Supplier must appure for shalf-life material requires at a minimum.		
	Compliance to Celera (end- user) requirements	Additionally, the Supplier must ensure for shelf-life material requires at a minimum: Lot #, Expiration date, Date of manufacture, and UL as required and CofC. The COTE (Stock parts require at a minimum: CofC or Material test recent and UL).		x
		The COTs/ Stock parts require at a minimum: CofC or Material test report and UL it is not a mandatory requirement to send FAI report for materials or parts if the properties of upon trees.		
		specified end-user is Celera		
	Compliance to Parker (end-	All Parker materials must be RoHS and REACH Additionally, the Supplier must ensure for shell-life material requires at a minimum:		
26	user) requirements	Lot #, Expiration date, Date of manufacture, and CofC. If UL is required will be specified in the PO.		×
Adittional Comments	For fixtures and tooling NT -COM -05 section 7.7 must be complied			
	For fixtures and tooling NT -COM -05 section 7.7 must be complied Tico Electronics Customer Tico Electronics Customer Special Requirements (Please review carefully and advise Tico Electronics if unable to meet as required)			
	Moog Components Group	N/A		
	Moog Aircraft	Supplier shall meet the Moog Chuses and Conditions listed in SQR-1, S310 (Apply for PCB's), S510 (Apply for PCB's) y S384 https://www.moog.com/content/dam/moog/literature/Corporate/Suppliers/SQR_1.pdf https://www.moog.com/suppliers/supp		
	Moog Space and Defense	Supplier shall meet the Moog Clauses and Conditions listed the following link		
		tong space and neterine https://www.moog.com/suppliers/clauses.html Supplier shall meet the Moog Clauses and Conditions fated in SQR-1 and S377		
	wird http://https://www.moog.com/content/dan/moog/literature/Corporate/Suppliers/SQR_1.pdf			htm
L	3 Harris Special Process Suppliers List: https://www.list.com/css/suppliers/quartys/pecial-process-suppliers.htm			