

Nota Técnica de Compras Supplier Quality Requirements (SQR) NT-COM -02

32 Version:

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Elaborado por: Jose Jarquin Aprobado por: Keilyn Alfaro TICO SUPPLIER QUALITY CLAUSES				
Quality Clause #	Name	Quality Requirement	APLICA AEROSPACE	ABILITY NOT AEROSPACE
	0.17.0.11.1	The Supplier should comply to AS9100. Supplier must notify changes in their Quality System Status.	X	
01	Quality System	The Supplier must comply to ISO9001. Supplier must notify changes in their Quality System Status.	X	
		Supplier must be NADCAP Certified. Supplier must notify changes in their Quality		
02	Special Processing	System Status. Please review the L3 Harris Special Process Supplier List Supplier must request authorization from Tico Electronics to sub-contrac any	х	
03	Claus Daving of Davin incompany	additional process.	X	X
03	Flow Down of Requirements	The supplier must flowdown this requirements within the Supply Chain Tico Electronics, its customers, and government officials reserve the right to verify	^	^
04	Right of Entry	the quality and delivery of all materials and services included in this procurement manual at Supplier's facility at any time. Right of entry shall be flowed down to all sub-tier suppliers.	х	х
05	Record Retention	Suplier shall retain records for a period of 15 years Electronically. Before dispositioning and Tico Electronics document, Tico Electronics Quality Department should be notified. Records shall be available upon request by Tico Electronics within 48 hours.	х	х
06	Key Characteristics / Inspection Personnel	If key Characterisits are identified, the supplier must confirm statistical controls to apply to Tico Electronics. If Gauge R&R is a requirement, shupplier must notify any change in inspector.	x	х
07	Delegation of Inspection Activities	When Specified in the PO, Tico Electronics verification activities performed at the supplier premises should not be used by the supplier as evidence of effective control.	x	x
08	First Article Inspection	Supplier must provide FAI in accordance with AS9102	X	х
09	Non-conforming product	Disposition "use as is" or "repair" can only be applied if approved in writting by Design Authority. Tico Electronics reserved the right ro request nonconfirming data as part of a Risk-Mitigation Plan.	х	х
10	Counterfeit Part Program	The supplier must have an active counterfait part program that contains controls in the purchasing, incoming and nonconfoming product.	x	
11	Counterfeit - Traceability	All parts, materials, and assemblies (electrical, mechanical, raw material) included in the hardware delivered to Tico shall be procured directly from the Original Component Manufacturer (OEM) / Original Experience Manufacturer (OEMs), or from the OCMOEM authorized distributor. It is determined in a specific instance that this is not possible, a deviation/corcession request shall be submitted to Tico (Quality Department). The Coffcs shall reflect this traceability.	×	x
12	Product Conformitiy and Product Safety	Supplier must have an awerenes program to improve and control product conformity and product safety.	Х	
13	Ethical Bahavior	Supplier must have ethical policies that protect intelectual property of the Desing Authorities and to provide precise information about the quality system and it's 'performance Supplier must comply with Costa Rica & National Labour Law	х	х
14	FOD	Supplier must have an FOD Prevention Program in place that includes training to all applicable personnel.	X	
15	Certificate of Conformance	Menimum Information is: - Tioo Electronics - Tioo	x	x
16	Traceability to Material Manufacturer	If a a material distributor is used in thin the supply chain, full traceability to the manufacturer is required. If a chain a distributors is used for a prodyct, full traceability is required until original manufacturer.	х	х
17	Shelf Life Items	Tico Electronics reserves the right to accept only products with over 75% of shelf life on receipt of material consider minimum 15 days in transit to destination. This requirement can be bypassed only with the written authorization of Tico Electronics Incoming/receiving department.	х	x
18	Special Handling	For ESD sensitive items and for etched materials handling precautions should be maitained to assure product conformity	X	X
19	Fluxes and Solder bars, strands or solder paste	When purchasing fluxes, compliance to J-STD-004 must be explicit in the C of C. For strand and/or solder bards, reference to J-STD-006 is reugired in the C of C. If	х	х
20	requirements	solder paste is reugired, reerence to J-STD-005 is required. MSDS and TDS for chemical must be provided in each shipment	X	X
20	Citetificals			
21	Compliance to Trinity / Bombardier requirements	End user for this product is Trinity Aerospace and they require that all suppliers and manufactures for their products are approved in the Bombardier List. Find the list in the link detail: https://bombardierquality.service-now.com/sp?id=vendors	х	
22	Compliance to Moog Requirements	For Moog Aircraft, compliance to SQR-1 must be confirmed. If PCBs of CCAs are produced compliance to S310 and S510 must be confirmed.	х	
23	Compliance to RoHS & REACH	Supplier shall be in compliance with the Restriction of Hazardous substances and REACH this requirement applies when the end-user is <u>Celera</u> , or if it is specified in the PO or engineering drawing.	х	х
24	Traceability ot DFARS required	The Seller must ensure that all terms on this procurement are traceable to source of origin by, as applicable to, date occle) and batch number(s) Harcaechilly number must be recorded on all release documentation submitted to Tico Electronics. DFA approved countries (Per latest revision, these countries are: Australia, Belgium, Canada, United States of America, Denmark, Egyot, Federal Republic of Germany, France, Greece, Ernal, Italy, Luxembourg, Netherlands, Norway, Portugal, Russia, Spain, Sweden, Switzerland, Turkey, United Kingdom of Britain, Northern Ireland, Austria and Finland).	x	
25	Compliance to <u>Celera</u> (enduser) requirements	All Celera Motion materials (including packaging materials) must be RoHS and REACH Additionally, the Supplier must ensure for shelf-life material requires at a minimum: Lot #, Expiration date, Date of manufacture, and UL as required and CofC. The COTs/ Stock parts require at a minimum: CofC or Material test report and UL		х
26	Compliance to Parker (end- user) requirements	All Parker materials must be RoHS and REACH Additionally, the Supplier must ensure for shelf-life material requires at a minimum: Lot #, Expiration date, Date of manufacture, and CofC. If UL is required will be specified in the PO.		x
Adittional Commer		For fixtures and tooling NT -COM -05 section 7.7 must be complied		
	Tico Electronics Customer	Tico Electronics Customer Special Requirements (Please review carefully and advise Tico Electronics If unable to meet as required)		
	Moog Components Group Moog Aircraft	N/A Supplier shall meet the Moog Clauses and Conditions listed in SQR-1, S310 (Apply for PCB's), S510 (Apply for PCB's) y S384 https://www.moog.com/content/dam/moog/literature/Corporate/Suppliers/SQR_1.pdf https://www.moog.com/suppliers/ssqr.html		
	Moog Space and Defense	Suppler shall meet the Moog Clauses and Conditions listed the following link https://www.moog.com/supplers/clauses.html		
	Moog Industrial	Supplier shall meet the Mong Clause and Conditions Board in SQR-1 and SS77 http://thttps://www.mong.com/content/dam/imong/literature/Corporate/Suppliers/SQR_1.pdf		
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Note: All the points added in this version are in blue. If a point is eliminated needs to be specified in the following box Point(s) eliminated